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013114

D412-702-075
Job Sheet 203354



Part No: D412-702-075

Job Qty: 2 pcs

Part Name: Comfort Crew Shoulder Harness



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/19

Job Tracking No:

Due Date: 11/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 17.03.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	11/25/19		0.00	0.00	Packaging 1 - 1		NOV 25 2019
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4	DAS 74	
							Packaging 1 - 5	9-99	
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S234711



Part: D412-702-075

Job No: 203354

Serial No/Batch: S234711

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH04-7 Issue 3, FAA STC SR01997N

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120 QC 4	2 pcs	11/25/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	DAS 78 NOV 26 2019
				QC 4 - 75	
QC 4 - 78	9-89				
130 Packaging 3-1 - Stock - B4B	2 pcs	11/25/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS 78 NOV 26 2019
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS 21 NOV 26 2019
135 DC - 1 - B4B	2 pcs	11/25/19	0.00 0.00	DC - 1 - B4B	9-89
140 QC 21 - FG	2 pcs	11/25/19	0.00 0.00	DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	DAS 21 NOV 26 2019

Part Op 110 - (pick-kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP D412-702-075 Location:

PKG

135 - (Document Control) Photocopy bluefile & type labels per PPP D412-702-075 CHG001
140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	BOLT	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5220708
AN3-4A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5167263
AN4-6A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5228778
D4305-045	Shoulder Harness Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5001850
MS21042L3	Nut	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5218152
MS21042L4	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5228617
NAS1149D0332J	Washer	20 Ea (10 ea)	110-Packaging 1 - Pick Kit	5228694
NAS1149D0363J	Washer	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5228336
NAS1149D0432J	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5211221
NAS1149D0463J	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5225595

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-10A	4	92	0
	AN3-4A	8	423	0
	AN4-6A	4	636	0
	D4305-045	2	4	0
	MS21042L3	12	2,340	0
	MS21042L4	4	5,408	0
	NAS1149D0332J	20	3,398	0
	NAS1149D0363J	12	1,150	0
	NAS1149D0432J	8	634	0
	NAS1149D0463J	8	7,064	0

Part Specifications

Specifications could not be found.

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25.32 Parts Lists for Dart Pilot/Co-Pilot Shoulder Harness Kits

QTY -071	QTY -073	QTY -075	Part Number	Description
X			D412-702-071	Dart Pilot/Co-Pilot Shoulder Harness Kit
	X		D412-702-073	Dart Pilot/Co-Pilot Shoulder Harness Kit
		X	D412-702-075	Dart Pilot/Co-Pilot Shoulder Harness Kit
1			D4305-041	SHOULDER HARNESS ASSEMBLY
	1		D4305-043	SHOULDER HARNESS
		1	D4305-045	SHOULDER HARNESS
4	4	4	AN3-4A	BOLT
2	2	2	AN4-6A	BOLT
2	2	2	AN3-10A	BOLT
4	4	4	AN970-4	WASHER
6	6	6	MS21042L3	NUT
2	2	2	MS21042L4	NUT
10	10	10	NAS1149D0332J	WASHER (OR AN960JD10L)
6	6	6	NAS1149D0363J	WASHER (OR AN960JD10)
4	4	4	NAS1149D0432J	WASHER
4	4	4	NAS1149D0463J	WASHER (OR AN960JD416)